

Material: ASME SB-584 C93500

Standard Specification for Copper Alloy Sand Casting for General Applications

Group: Non-Ferrous Copper Alloy

Sub Group: ASME SB-584 Copper Alloy Sand Casting for General Applications

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade

Belongs to the Industry: Casting

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.005 max.	As-Cast	
Iron	Fe %	0.200 max.		
Ni + Cu	Ni% + Cu%	1.000 max.		
Phosphorus	P %	0.050 max.		
Lead	Pb %	8.000 - 11.000		
Sulphur	S %	0.080 max.		
Antimony	Sb %	0.300 max.		
Silicon	Si %	0.005 max.		
Tin	Sn %	4.300 - 6.000		
Zinc	Zn %	2.000 max.		
Copper	Cu %	83.00 - 86.000	Mechanical Properties Tensile Strength in Mpa 193 min. Yield Strength in Mpa 83 min. Elongation in % 15 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
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-	-	-		
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
C93500	UNS	USA	Rod, Bar, Tube and Shapes
B30 C93500	ASTM	USA	Ingot and Casting
B271 C93500	ASTM	USA	Casting
SB-505 C93500	ASME	USA	Casting
C93500	SAE	USA	Casting
CA935	SAE	USA	Casting
C93500	AS	Australia	Ingot and Casting

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